



Superior Tool Service, Inc.
*Industrial Tool & Cutter Grinding
 Manufacturing & Resharping*

Resharping Price List

2014

HI SPEED & CARBIDE FINISHING END MILLS: (R/C=resharpen complete-OD & End)

½" or Less End Mill	2ft	3ft	4ft	5ft	6ft
R/C square corner	6.18	6.93	7.68	12.10	12.61
R/C with radius*	8.49	9.24	9.99	16.50	15.13
R/C with ball radius	10.80	12.42	13.11	17.60	18.70

33/64 to ¾" End Mill	2ft	3ft	4ft	5ft	6ft
R/C square corner	9.24	9.99	11.55	12.30	15.65
R/C with radius*	10.80	11.55	12.42	13.86	18.94
R/C with ball radius	12.42	13.86	14.61	15.42	19.48

49/64 to 1" End Mill	2ft	3ft	4ft	5ft	6ft
R/C square corner	10.80	11.55	13.11	14.58	15.42
R/C with radius*	12.30	13.11	15.42	16.92	19.23
R/C with ball radius	14.61	15.42	18.48	21.54	24.66

*prices may vary with radius size

Excessive wear charges may be 100% or more of resharpen charge

HI SPEED FINISHING END MILLS:

Up to 1-1/4" End Mill	2ft	3ft	4ft	5ft	6ft
R/C square corner	13.86	15.42	16.92	18.48	20.04
R/C with radius*	16.92	18.48	20.04	21.54	23.10
R/C with ball radius	20.04	21.54	23.10	24.66	25.01

Up to 1-1/2" End Mill	2ft	3ft	4ft	5ft	6ft
R/C square corner	18.43	19.35	24.84	26.97	27.67
R/C with radius*	23.05	29.46	29.46	35.52	35.52
R/C with ball radius	30.72	38.40	40.14	40.83	46.09

*prices may vary with radius size

Excessive wear charges may be 100% or more of resharpen charge

HI SPEED ROUGHING END MILLS:

Resharpen complete includes 45° x .06 chamfer on the end

SIZE:	Regular Roughing EM R/C	REM R/C with Radius*	Crest Cut R/C	Crest Cut R/C with Rad.*
3/8 – ½"	10.40	13.29	10.40	16.17
33/64 – ¾"	13.68	18.48	13.86	16.10
49/64 – 1"	14.44	19.96	14.44	23.68
1-1/16- 1-1/2"	20.22	27.15	22.81	28.88
1-3/4- 2"	27.72	36.39	27.72	40.43

*prices may vary with radius

Excessive wear charges may be 100% or more of resharpen charge

Voice (800) 428-8665

3939 W Harry Street
 Wichita KS 67213

Fax (316) 945-8490

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HSS MILL CUTTERS (WHEEL TYPE):

SIZE	RESHARP OD ONLY
3" – 4"	37.50
4-1/4" – 6"	39.75
6-1/4" – 8"	40.00
8-1/4" – 12"	45.00

MILL CUTTERS:
 Side grinding, radius, matched sets
 or other modifications are
 on the clock.

HSS SHELL MILLS:

SIZE:	RESHARP OD & END
1 – 2"	25.99
2-1/4" – 3"	41.58
3-1/4" – 6"	57.75

Shell Mill:
 Radius are on the clock

HSS KEYWAY CUTTERS – RESHARP OD ONLY:

3/8" – 1/2" \$8.67	9/16 – 3/4" \$9.35	7/8- 1" \$11.55	OVER 1" \$13.86
Radius will be on the clock			

HSS REAMERS:

SIZE:	RESHARP END	PILOT ONLY
#60 – 1/2"	4.33	13.86
33/64 – 1"	6.06	16.17
1-1/64 – 1-1/4"	8.67	19.06
1-17/64 – 2"	11.55	19.64

Reamers:
 Size OD, Size OD and Pilot are on the clock

HSS COUNTERBORES:

SIZE:	RESHARP END	SIZE OD AND RELIEVE	RADIUS +
3/16 – 1/2"	5.78	10.40	+5.78
33/64 – 1"	11.55	13.86	+8.09
1-1/64 – 1-1/2"	17.33	21.36	+11.55
1-33/64 – 2"	23.10	25.99	+13.86

HSS TAPS:

SIZE:	RESHARP COMPLETE
1/4" – 7/16"	4.89
1/2" – 5/8"	5.20
3/4" – 1"	7.51
1-1/16 – 1-1/4"	9.82
1-5/16 – 1-1/2"	15.02

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HSS DRILL BITS – RESHARP AND SPLIT POINT:

#40- 1/4" .64¢ EA	17/64 – 1/2" \$2.39 EA	33/64 – 3/4" \$ 6.39 EA	49/64 – 1" \$ 8.39	OVER 1" on the Clock
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HSS COUNTERSINKS:

SIZE:	RESHARP NO PILOT	RESHARP W/ PILOT	SIZE PILOT	SIZE PILOT + ANGLE
3/16" – 63/64"	6.06	8.09	5.49	9.82
1" – 1-1/4"	12.13	14.44	6.64	15.60
1-5/16" – 2"	17.33	19.64	7.80	20.79

- End mills with a 2" diameter shank or larger will be on the clock @ shop rate
- Extra grinding due to excessive wear is additional charge of 100% or more
- Left hand spiral end mills are up to 50% more
- Matched sets, custom sizing and specialty tools will be on the clock @ shop rate
- Hot charge for items listed on this sheet needed in 24 hours or less is + 20%.
- Specialty items made per print are on the clock @ shop rate
- We reserve the right to charge more for specialty items that are needed in 24 hours or less.
- Prices for: radius only, end reset only, new ball radius, etc. Given upon request

Our Mission:

We are dedicated to providing the best cutting tools for our customers with the highest level of quality, customer service & value delivered with individual pride and company spirit.

We believe the manufacturing community is the backbone of our nation and we are dedicated to maintaining worldwide excellence with respect to our customer's role in the future of the manufacturing industry.